



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM631V3025101
Job Sheet 173636



Part No: RBEM631V3025101

Job Qty: 2 pcs

Part Name: Engine Torque Tube Protection



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/6/18

Job Tracking No:

Due Date: 5/10/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: rbem631v3025101 REV.B IPP REV:A 18.02.21 AS PER DWG REV.B DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		5/10/18	0.00	0.00	Start Up Small Fab-4		MCL
110	Small Fab	2 pcs		5/10/18	0.00	0.00	Small Fab-5		MCL DAS
120	QC	2 pcs		5/10/18	0.00	0.00	QC5		38
130	Packaging	2 pcs		5/10/18	0.00	0.00	Packaging3-1		18-05-2014 G A135
140	QC	2 pcs		5/10/18	0.00	0.00	QC21		DAS 21 MAY 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
95610A580 38	Washer M8 Color White	8 Ea (4 ea)	90-Start up Operation	FM138414-29
99602A615 43	Nylon Hex Head Screw M8 x 1.25mm x 25mm LG.	8 pcs (4 ea)	90-Start up Operation	5007554
RBEM631V3025101-1	Cover	2 Ea (1 ea)	90-Start up Operation	5067443

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	95610A580	8	95	0
	99602A615	8	25	0
	RBEM631V3025101-1	2	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	The
Part No. _____		
NCR No. _____		

Date :	Step #:
--------	---------

Description Work Order Deviation

Root Cause			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Dama ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Inc ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : ☐	
Misidentified ☐	Past Due ☐		

Engineering	☐
Quality	☐
Other	☐

(QSI042) Approval

Completed By

Ind / Supervisor
val Verification

Coordinator
approval

Date: 06/11/18
Inspector: B
Revision: 8
Job No: 173636
Serial No/Batch: S070519
Part: RBEM631V3025101
Container No: S070519
DART AEROSPACE
1270 Aberdeen Street
Hawthorn, VIC 3122
CANADA
TEL: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Mislabeled ☐	Drawing ☐
Fit/Function ☐	Finish ☐
Misaligned/off center ☐	Misread ☐
	Turning Sequence ☐